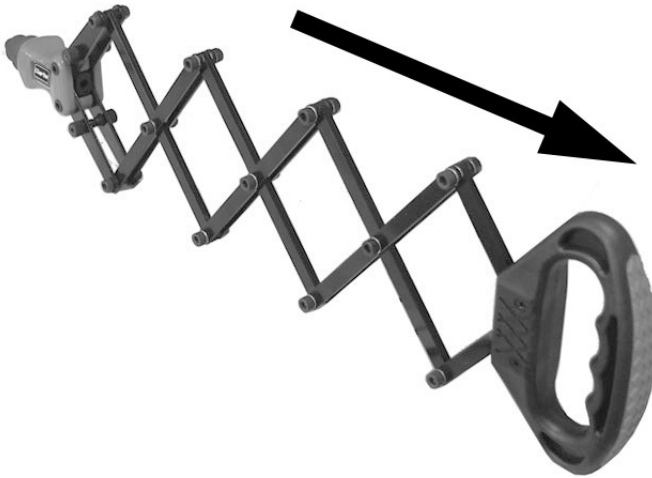


# Champro®



## LAZY TONGS RIVET GUN MODEL NO: CHT877

PART NO: 1801877

### USER INSTRUCTIONS

ORIGINAL INSTRUCTIONS

GC1019 ISS 2

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## INTRODUCTION

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Thank you for purchasing this CLARKE Rivet Gun. Before attempting to use this product, please read this manual thoroughly and follow the instructions carefully. In doing so you will ensure the safety of yourself and that of others around you and you can look forward to your purchase giving you long and satisfactory service.

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## GUARANTEE

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This product is guaranteed against faulty manufacture for a period of 12 months from the date of purchase. Please keep your receipt which will be required as proof of purchase.

This guarantee is invalid if the product is found to have been abused or tampered with in any way, or not used for the purpose for which it was intended.

Faulty goods should be returned to their place of purchase, no product can be returned to us without prior permission. This guarantee does not effect your statutory rights.

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## FITTING AND STORING THE NOZZLES

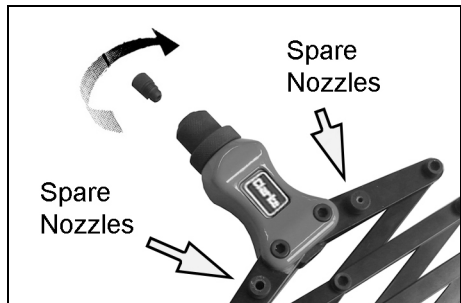
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The CHT877 rivet gun is equipped with a choice of 5 different size nozzles to suit different rivets. Choose the rivet to be used for the job.

The sizes available are:

- 3/32" (2.4 mm)
- 1/8" (3.2 mm)
- 5/32" (4.0 mm)
- 3/16" (4.8 mm)
- 1/4" (6.4 mm)

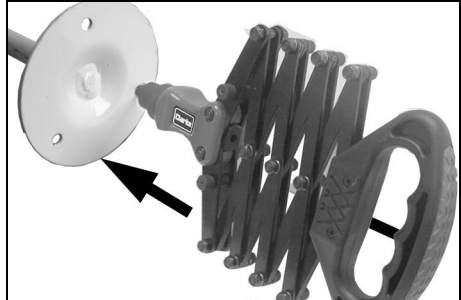
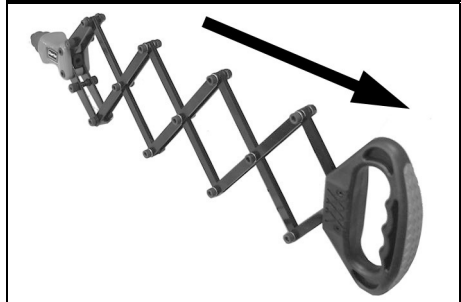
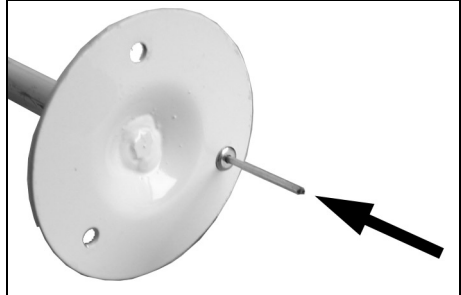
**NOTE:** The dimensions are engraved on each one.



1. Screw your chosen nozzle into the tip of the rivet gun, finger tight.
2. Always store the unused nozzles by screwing them back into the rivet gun for safe keeping.

## OPERATION

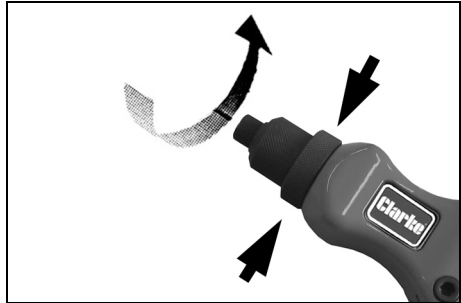
1. When items are to be riveted together, the hole diameter must be nominally larger than the outer diameter of the rivet. Ensure that the hole is perpendicular with the surface of the workpiece components.
2. Insert the rivet into the hole of the workpiece components.
3. Pull the handle back to extend the rivet gun to its full length.
  - This will enable the rivet stem to enter the rivet gun as far as it will go, with the handle fully extended.
4. Ensure the rivet gun is perpendicular to the work piece and the flange of the rivet is pressed against it.
5. Push the rivet gun handle fully forward to expand the rivet.
6. If the rivet stem does not break off at the first stroke, pull back the handle and repeat step 6.
7. Extend the rivet gun by pulling the handle back and the broken stem should be ejected from the nozzle.



## ADJUSTMENT

If the internal claws of the rivet gun fail to grip the stem of the rivet, the gun will need adjusting.

1. Loosen the locking nut and rotate the gun shield clockwise to tighten (anti-clockwise to loosen).
2. Pull the handle to extend the riveter and to tighten the internal claws.
3. Re-tighten the locking nut.



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